

TOYS - FOOD CONTACT TOYS

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 Revision Date: 5/15/2018
 Created by: Legal Dept.

TEST DESCRIPTION	REGULATION/TEST METHOD	REQUIREMENTS		
MANDATORY				
Label Verification	F.P. & L. Act (16 CFR 500) OR NIST Uniform Laws and Regulations Handbook 130	Manufacturer, packer, or distributor's name & address (city, state & zip)		
		Product Identification		
		Net quantity of contents shall be expressed in terms of weight or mass, measure, numerical count, or combination so as to give accurate information to facilitate consumer comparison (U.S. and metric units).		
Tracking labels for children's products	Consumer Product Safety Improvement Act of 2008	A permanent and distinguishing mark on the product and its packaging, to the extent practicable, enabling the manufacturer and purchaser to ascertain the name of the manufacturer or private labeler, location and date of production of the product.		
Country of Origin Marking	19 CFR 134.11	Shall indicate country of origin legibly, permanently, and incomparable size and close proximity to any mention of country other than country in which the article was manufactured or produced. Must be visible at point of purchase.		
Age Grading	ASTM F963-current version	<ul style="list-style-type: none"> The toy shall be labelled to indicate the minimum age for intended use, or have such labelling on any retail packaging. For certain toys, such as costumes and riding toys, it may also be appropriate to label in terms of height or weight limitations. 		
Total Lead Content of Paints or Similar Surface Coating	16 CFR 1303	≤90ppm		
Illinois lead content in surface coatings	Illinois Lead Poisoning Prevention Act	≤40ppm		
Total Lead Content of Accessible Component Part	CPSIA of 2008 Section 101	≤100 ppm		
Soluble Heavy Metals Content	ASTM F963-current version	Antimony (Sb) 60, Arsenic (As) 25, Barium (Ba) 1000, Cadmium (Cd) 75, Chromium (Cr) 60, Lead (Pb) 90, Mercury (Hg) 60, Selenium (Se) 500		
Mechanical hazard - abuse testing - for toys for children up to 96 months	ASTM F963-current version 16 CFR 1500.50-53)	Report Components Tested.		
		Report component breakage or failure.		
		Requirement: No sharp edges /sharp points and small part.		
		Test	Age (months)	Force
		Drop test	0-18	10 × 4.5 ft ± 0.5 in.
			Over 18 - 36	4 × 3.0 ft ± 0.5 in.
			Over 36 - 96	4 × 3.0 ft ± 0.5 in.
		Torque test	0-18	2 ± 0.2 in.lbf
			Over 18 - 36	3 ± 0.2 in.lbf
			Over 36 - 96	4 ± 0.2 in.lbf
		Tension Test	0-18	10 ± 0.5 lbf
			Over 18 - 36	15 ± 0.5 lbf
			Over 36 - 96	15 ± 0.5 lbf
		Compression test	0-18	20 ± 0.5 lbf
Over 18 - 36	25 ± 0.5 lbf			
Over 36 - 96	30 ± 0.5 lbf			
Flexure test	0-18	10 ± 0.5 lbf		
	Over 18 - 36	15 ± 0.5 lbf		
	Over 36 - 96	15 ± 0.5 lbf		

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Phthalates	CPSIA sect. 108 Test method: CPSC-CH-C1001-09.3	- DEHP, DBP or BBP (For accessible plasticized material) Each ≤ 0.1% (1000 ppm) - DIDP, DINP or DNOP (For accessible plasticized material that can be placed in a child’s mouth) Each ≤ 0.1% (1000 ppm) Starting on 25-Apr-2018: 8 Phthalates DEHP, DBP, BBP, DINP, DIBP, DPENP, DHEXP, DCHP Each ≤ 0.1% Exempted Plastics: - Polypropylene (PP) - Polyethylene (PE) - Acrylonitrile Butadiene Styrene (ABS) - High impact polystyrene (HIPS) - Crystal and general-purpose polystyrene - Medium-impact polystyrene (MIPS) - Super-high-impact polystyrene (SHIPS)
Small Parts	16 CFR 1501	Toys intended for children under 36 months (3 years) of age shall not include removable, liberated components, or fragments of toys before or after use and abuse
Accessible Sharp Points / Sharp Edges	16 CFR 1500.48/49	Shall not contain any hazardous sharp edges before and after use and abuse tests, if intended for children under 8 years of age.
California Prop 65	Warning label or applicable testing	In lieu of warning label, product should meet all applicable Prop 65 requirements.
Flammability	ASTM F963-current ver. 16 CFR 1500.44	Less Than 0.1”/Sec.
FDCA – Indirect food additives	21 CFR 170-189, FDCA Sect. 402	Product intended to be used in contact with food shall conform to the applicable requirements of the Food, Drug, and Cosmetic Act (FDCA), specifically 21 CFR 170 through 189. Toy made of ceramic intended or likely to hold food shall conform to the applicable requirements of the FDCA, Section 402 (a)(2)(c) and FDA Compliance Policy Guides.
FDA Extractable Lead & Cadmium (ceramic interior)	FDCA Section 402	Toy made of ceramic intended or likely to hold food shall conform to the applicable requirements of the FDCA, Section 402 (a)(2)(c) and FDA Compliance Policy Guides.
Lead/Cadmium Content on Ceramic	CA Prop 65	Toy made of ceramic intended or likely to hold food shall conform to the applicable requirements of the state of California.
Bisphenol A Plastic Materials	Various States Laws	The following products shall not contain any detectable levels of Bisphenol- A (BPA): <ul style="list-style-type: none"> • Infant formula/ baby food plastic container, jar or can • All reusable or disposable food or beverage containers including lids and cups • Baby bottle liners • Toys (for aged 12 and younger, Maine) • Child Care Articles (for aged 3 and younger, Maine) • Pacifiers (or other sucking and teething products) • Straws
MANDATORY STATES REGULATIONS		
Plastic Bag Warnings	Various state laws	Plastic bags with a thickness of less than 1 mil (0.001 inch) having an opened end larger than 5 inches in diameter shall contain the following warning statement or equivalent: WARNING: To avoid danger of suffocation, keep this plastic bag away from babies and children. Do not use this bag in cribs, beds, carriages or playpens. This bag is not a toy.



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Total heavy metals in packaging	Toxics in Packaging Clearinghouse (TPCH)	Packaging shall not contain the sum of mercury, cadmium, lead and chromium (VI) in concentration above 0.01% by weight.															
Flame Retardants	Various state laws	Not Detected. Polybrominated biphenyls (PBBs), Penta-bromodiphenyl ether (pentaBDE) Octa-bromodiphenyl ether (octaBDE) Tris (2,3-dibromopropyl) phosphate (TRIS) Decabromodiphenyl ether (DecaBDE) Tris(2-chloroethyl) phosphate (TCEP) Tris(1,3-dichloro-2-propyl) phosphate (TDCPP)															
Washington lead, cadmium and phthalates on children's product	Washington Children's Safe Products Act (CSPA)	≤40 ppm Cadmium; ≤90 ppm Lead; ≤1000 ppm Phthalates (combined).															
New York Toxic chemicals in children's products	The Toxic Free Toys Act (Albany, Suffolk County)	<table border="1"> <thead> <tr> <th data-bbox="764 684 1117 722">Compound</th> <th data-bbox="1117 684 1382 722">Max. levels in ppm</th> </tr> </thead> <tbody> <tr> <td data-bbox="764 722 1117 758">Antimony</td> <td data-bbox="1117 722 1382 758">60 (soluble)</td> </tr> <tr> <td data-bbox="764 758 1117 793">Arsenic</td> <td data-bbox="1117 758 1382 793">25 (soluble)</td> </tr> <tr> <td data-bbox="764 793 1117 829">Cadmium</td> <td data-bbox="1117 793 1382 829">75 (soluble)</td> </tr> <tr> <td data-bbox="764 829 1117 865">Lead in surface coating</td> <td data-bbox="1117 829 1382 865">90 (soluble)</td> </tr> <tr> <td data-bbox="764 865 1117 900">Lead in substrates</td> <td data-bbox="1117 865 1382 900">100 (total)</td> </tr> <tr> <td data-bbox="764 900 1117 919">Mercury</td> <td data-bbox="1117 900 1382 919">60 (Soluble)</td> </tr> </tbody> </table>	Compound	Max. levels in ppm	Antimony	60 (soluble)	Arsenic	25 (soluble)	Cadmium	75 (soluble)	Lead in surface coating	90 (soluble)	Lead in substrates	100 (total)	Mercury	60 (Soluble)	
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